Installation Instructions

Bi-Fold Door Interlock
Latch Assembly

GENERAL INFORMATION

A Bi-fold Door Interlock Latch Assembly is for the DM-FCC001 (72") and DM-FCC002 (90") Units.
The Interlock Latch can be used when the Equipment Upper Unit is equipped with conventional or x-ray Bi-fold Doors and a pass-thru application.
The Interlock Latch allows the bi-fold doors on one side to be opened while automatically latching the bi-fold doors on the otherside in the closed position.
Latch brackets are factory installed and the counter-top will be pre-drilled for mounting the assembly.

(Refer to Figure 1)

(1) Open the bi-fold doors on one or both sides.

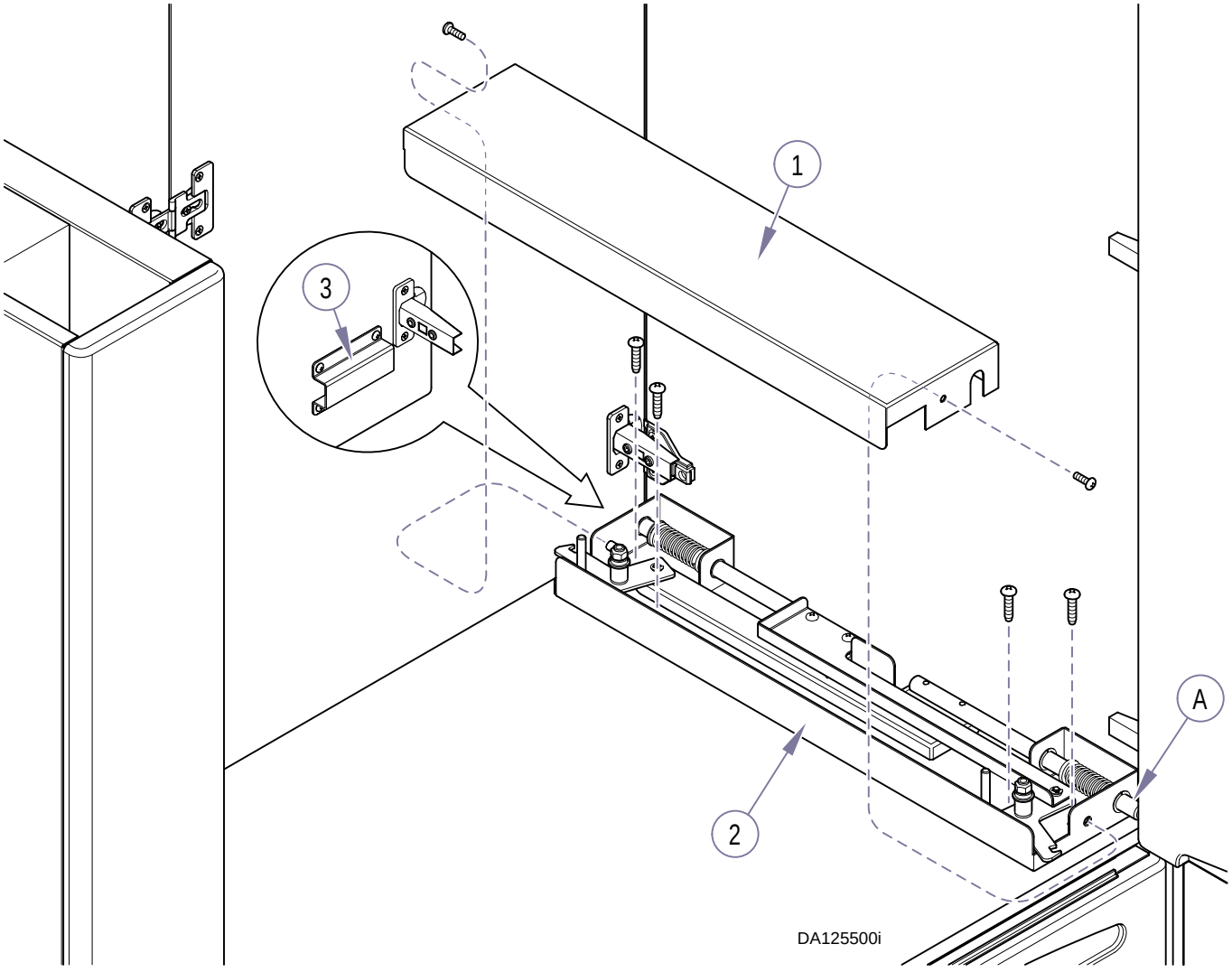
(2) Remove the Interlock Latch Assembly cover (1) (2 screws).

(3) Place the Interlock Latch Assembly (2) in position. The Latch Rod (A) should align with the Latch Brackets (3) on the doors and the pre-drilled mounting holes in the counter-top.

(4) Secure the Interlock Latch Assembly to the counter top with 4 screws (#10 x 5/8" particle board screws).

(5) Install the cover (1).

(6) Check operation. When one door is open the other should be latched closed.



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